

江西省晶能半导体有限公司

JiangXi LatticePower Semiconductor Corporation

产 品 规 格 书 Specification

产品名称 Product Name: HM

产品型号 Product P/N: HM

客 户 Client name: _____

客户料号 Client P/N: _____

版 本 号 Version No.: V4.0

日 期 Sending Date: _____

客户承认栏 Client Approval	
核准 Approval	确认 Audit

制定 Confirmation: _____ 审核 Approval: _____

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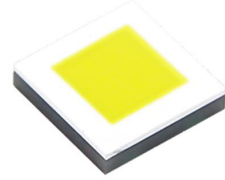
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1、特点 Features

- ◆ 陶瓷封装，高亮度，高光效
Ceramic Substrate package , High brightness ,High efficiency
- ◆ 尺寸：3.5mm*3.5mm
Size: 3.5mm*3.5mm
- ◆ 根据 ANSI 标准分档
According to the ANSI standard colour gamut
- ◆ 适于 SMT 贴片
Compatible with SMT
- ◆ 发光角度：120°
Viewing Angle: 120°
- ◆ 包装：最大 1000 颗/卷
Package: Max: 1000pcs /reel



2、应用 Applications

汽车照明	Automobile
路灯照明	Street lighting
方向照明	Directional lighting
工业照明	High-bay



c) 亮度分布特性

Luminous Flux Characteristics (T solder pad = 25 °C, I_F = 1050mA)

常规色温 Normal CCT	典型显指 Typ. Ra	色区块 Chromaticity	亮度等级 Flux Rank / 最小光通量 min Flux				
			V3	V4	V5	V6	V7
			420	440	460	480	500
5300K~6000K	70	2A、2B、2C、2D	•	•	•	•	•
6000K~7000K	70	1A、1B、1C、1D	•	•	•	•	•
7000K~8000K	70	0A、0B、0C、0D	•	•	•	•	•

备注 Notes :

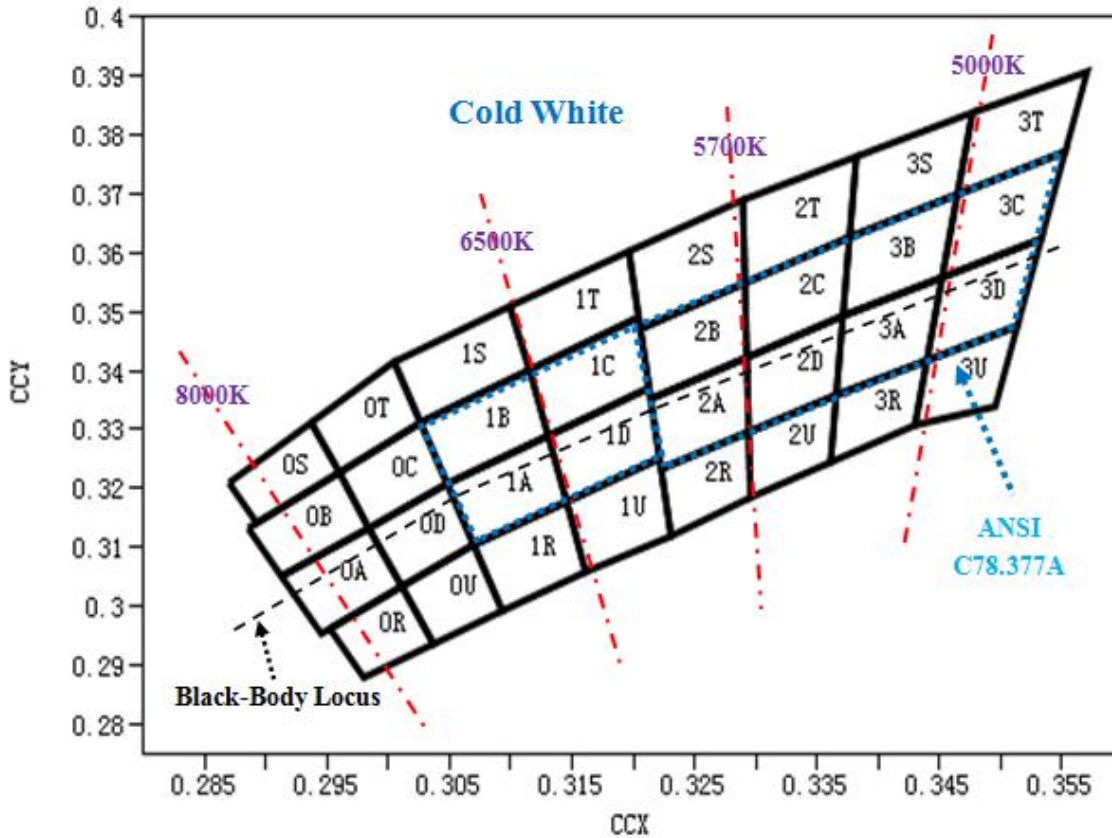
◇ 光通量测量误差范围±7%

Luminous flux measurement tolerance: ±7%

5、分档规则 Bin Regulations

a) 色度区域 Chromaticity Regions

Cool White



备注 Notes :

- ◇ 色度坐标 (x, y) 来自 CIE1931 色度图
The chromaticity coordinates(x,y)is derived from the CIE 1931 chromaticity diagram
- ◇ PT86 测试设备用于光通量 (lm) 和 CIE1931 色度坐标 (x, y) 测试。
PT86 is for the luminous flux(lm) and the CIE1931 chromaticity coordinates(x,y) testing.
- ◇ 色度坐标 (x, y) 存在±0.006 公差。
The chromaticity coordinates(x,y) guarantee should be added ±0.006 tolerance.

b) 亮度分档 Luminous Flux Groups (T solder pad = 25°C, I_F =1050 mA)

代码 Group Code	最小值 Min.	最大值 Max.
V3	420	440
V4	440	460
V5	460	480
V6	480	500
V7	500	520

c) 电压分档 Voltage Groups

代码 Group Code	范围 Range
DD5	2.5-2.75
DD6	2.75-3.0
DD7	3.0-3.25

备注 Notes :

- ◇ 亮度测试存在±7%的公差
It maintains a tolerance of ±7% on luminous flux measurements.

d) 显指分档 Ra Groups

代码 Group Code	范围 Range
B	60~100
B1	70~100
H1	80~100

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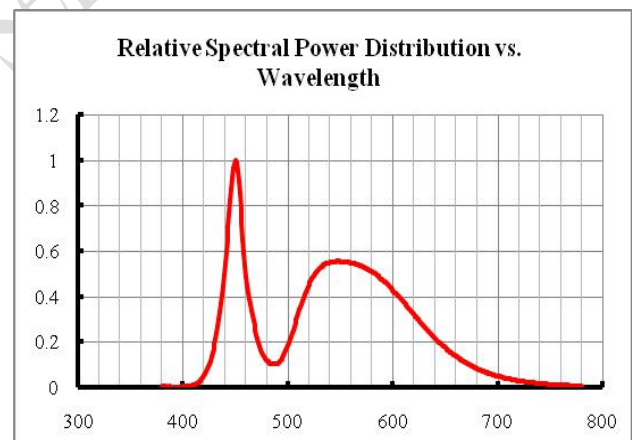
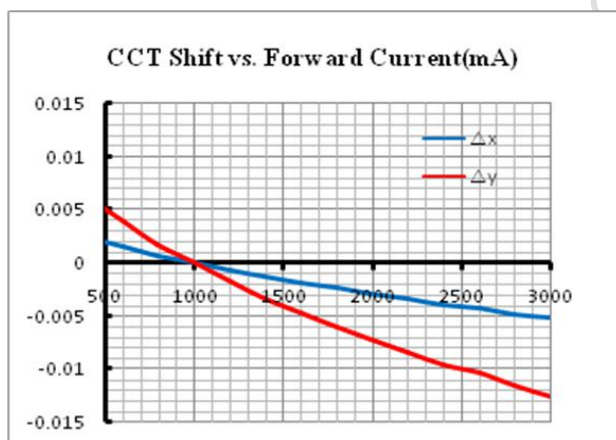
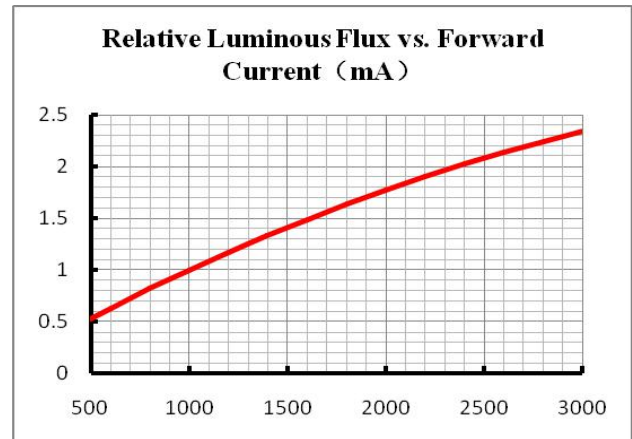
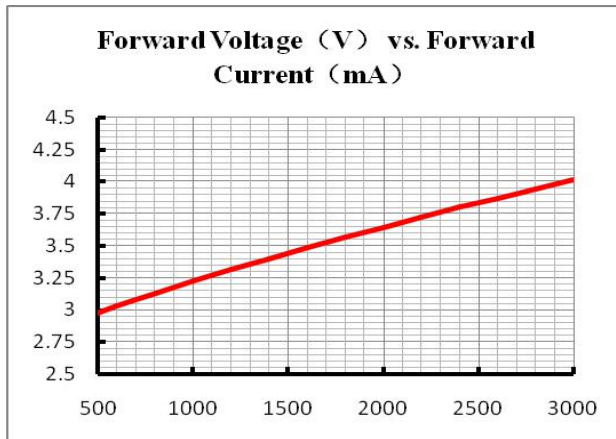
备注 Notes :

◇ 显指测试存在 ± 2 的公差

It maintains a tolerance of ± 2 on CRI measurements

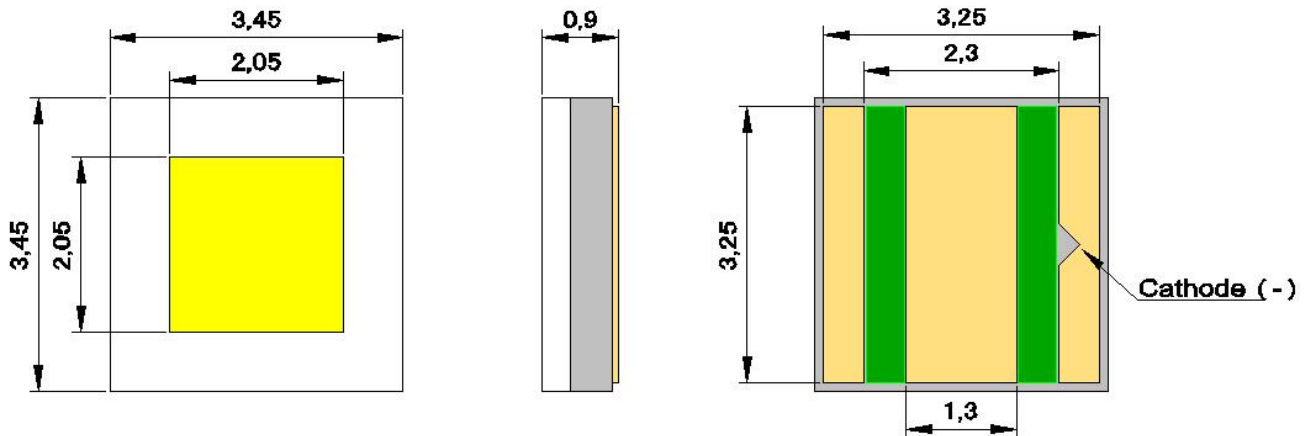
6、光电特性图

The Photoelectric Characteristics Graph (Ta= 25 °C,6000K)

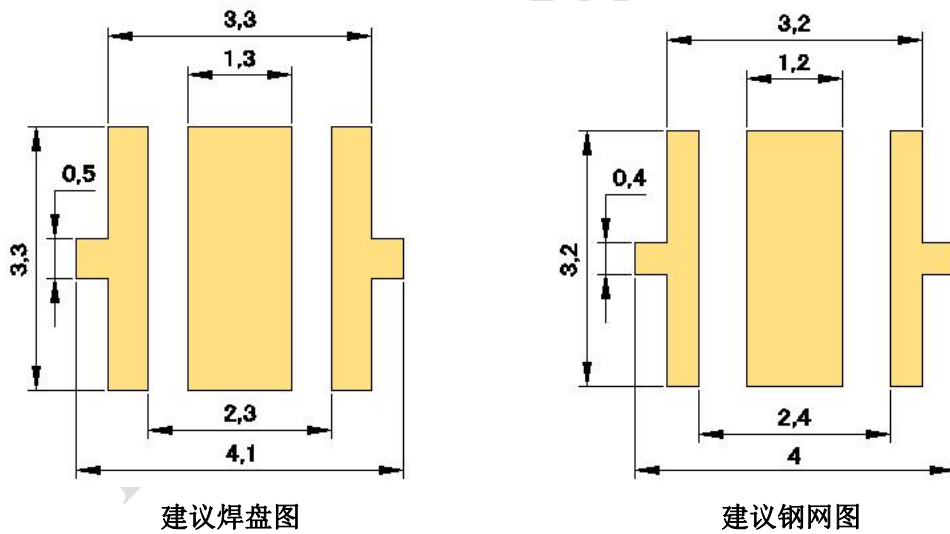


7、产品及钢网尺寸 Product and PCB Pad Dimensions

Product Dimensions:



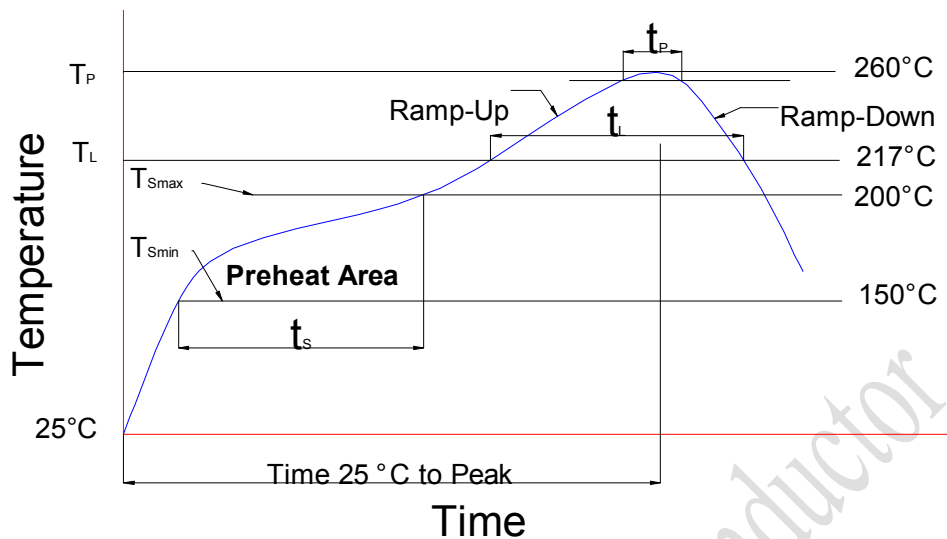
PCB Pad Dimensions:



备注 Notes:

- ◇ 所有尺寸均以 mm 为单位
All dimensions are in millimeters
- ◇ 尺寸未按照公差 $\pm 0.1\text{mm}$ 标记的, 按照图纸标记
Size is not marked in accordance with tolerance $\pm 0.1\text{mm}$ and dimension tolerances in accordance with drawings

8、回流焊特性 Reflow Soldering Characteristics

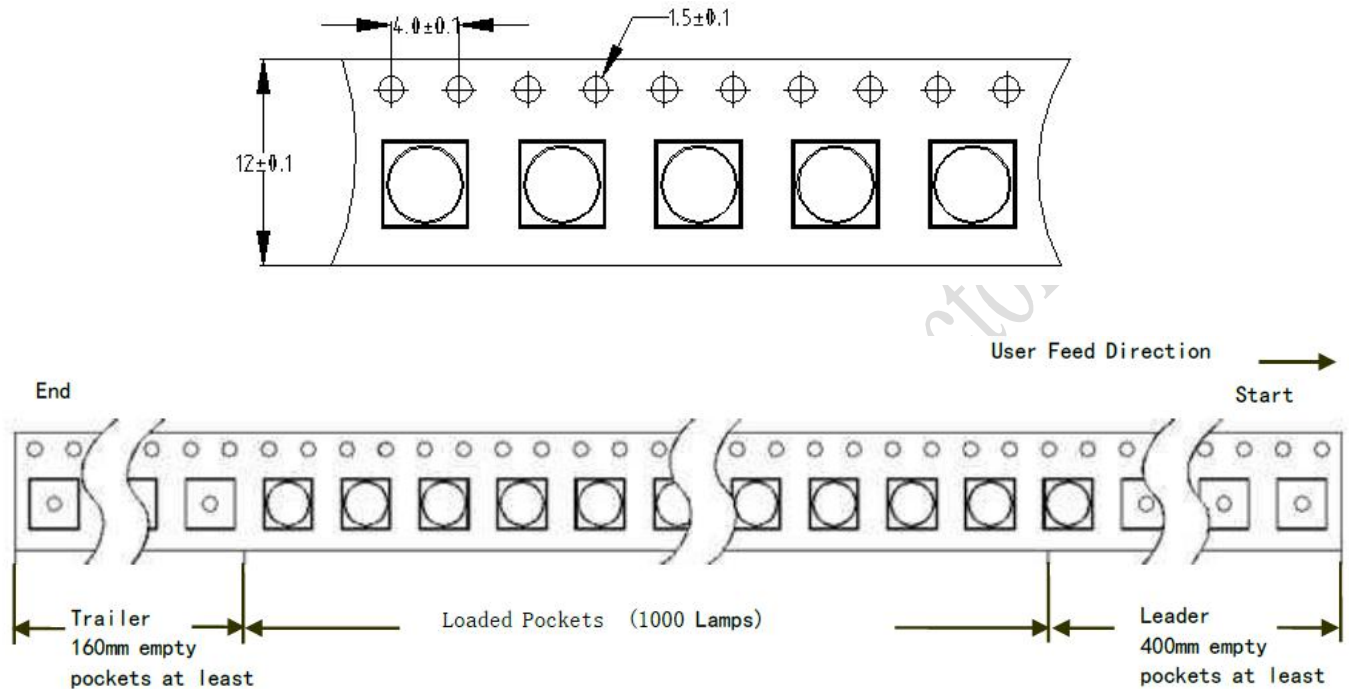


根据 EDEC-J-STD-020D 内容，参考以下内容。

Compatible with the JEDEC-J-STD-020D, using the parameters listed below.

特制参数 Profile Feature	无铅焊料 Lead-Free Solder
平均上升速率 (T _{Smax} 至 T _p) Average Ramp-Up Rate (T _{Smax} to T _p)	3 °C/sec max.
预热: 温度最小值 (T _{Smin}) Preheat: Temperature Min (T _{Smin})	150
预热: 最高温度 (T _{Smax}) Preheat: Temperature Max (T _{Smax})	200
预热: 时间 (t _{Smin} 到 t _{Smax}) Preheat: Time (t _{Smin} to t _{Smax})	60-180 secs
回流温度 (T _L) Time Maintained Above: Temperature (T _L)	217°C
回流时间 (t _L) Time Maintained Above: Time (t _L)	60-150 secs
峰值/分类温度 (T _p) Peak/Classification Temperature (T _p)	255 ± 5°C
实际峰值温度 (t _p) 在 5°C 以内的时间 Time Within 5°C of Actual Peak Temperature (t _p)	20~40 secs
降低速率 Ramp-Down Rate	5°C/sec max.

9、卷轴 Reel Dimensions



备注 Notes:

- ◇ 卷轴包装 1000pcs
Reel:1000pcs.
- ◇ 卷轴包装方法符合 IJSC0806 (连续胶带上的电子元件包装)
The tape packing method complies with IJSC0806(Packing of Electronic Components on Continuous Tapes).
- ◇ 当卷轴由于工作中断而重绕时, 载带上压力不应超过 10N, 否则 LED 可能会粘在盖带上
When the tape is rewound due to work interruptions, no more than 10N should be applied to the embossed carrier tape.
The LEDs may stick to the cover tape.

10、可靠性 Reliability

a) 测试和结果 Tests and Results

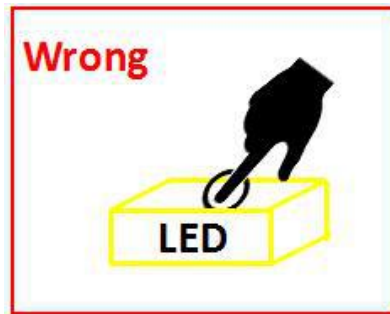
测试项目 Test Item	参考标准 Reference Standard	测试条件 Test Conditions	测试周期 Test Duration	失效标准 Failure Criteria#	失效数/测试数 Units Failed/Tested
可焊性(回流焊) Solderability(Reflow Soldering)	JEITA ED=4701 303 303A	$T_{sld}=255\pm 5^{\circ}\text{C}$, 5sec, Lead-free Solder(Sn-3.0Ag-0.5Cu)	3times	#2	0/22
高低温循环 Temperature Cycle	JEITA ED=4701 100 105	-40°C (30min)~ 25°C (5min)~ 85°C (30min)~ 25°C (5min)	100cycles	#1	0/22
高温/低温储存 High/Low Temperature Storage	JEITA ED=4701 200 201/ JEITA ED=4701 200 202	$T_A=120^{\circ}\text{C}/T_A=-40^{\circ}\text{C}$	1000h	#1	0/22
常温老化 Room Temperature Operating		$T_A=25^{\circ}\text{C}$, $I_F=3000\text{mA}$ Test board: See NOTES below	1000h	#1	0/22
高温老化 High Temperature Operating		$T_A=70^{\circ}\text{C}$, $I_F=3000\text{mA}$ Test board: See NOTES below	1000h	#1	0/22
高温高湿老化 Temperature Humidity Operating		85°C , RH=85%, $I_F=3000\text{mA}$ Test board: See NOTES below	1000h	#1	0/22

b) 失效判定 Failure Criteria

判定 Criteria #	项目 Items	条件 Conditions	失效判定 Failure Criteria
#1	正向电压 Forward Voltage (V_F)	I_F	> 初始值×1.1 倍 > Initial value×1.1
	光通量 Luminous Flux (Φ_v)	I_F	< 初始值×0.7 倍 < Initial value×0.7
	反向电流 Reverse Current (I_R)	$V_R=5V$	> 1uA > 1uA
#2	回流焊 Solderability	-	焊接面积<80% Less than 80% solder coverage

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c) 操作注意 Handling Precautions



- 在处理过程中，还应注意确保组件顶面没有压力
During the handling, care should be taken as well to ensure no pressure on the top surface of component.
- 应避免使用所有类型的尖锐物体（例如镊子，指甲等），以防止对硅树脂造成压力，因为这会导致部件损坏。
All types of sharp objects(e.g. forceps, fingernail, etc) should be avoided in order to prevent stress to the silicone, since this can lead to damage of the component.